



CERTIFICATE OF QUALITY

EcoSure® Type GP Cement

NZS3122:2009 (Bulk & Bag Despatch)



Issued to: National Sales Manager

Test Report No: 23#63

info@goldenbay.co.nz

Code	Week Ending / Voyage	Specific Surface Area	Normal Consistency	Initial Set	Final Set	Soundness	Compressive Strength						Free Lime	Sodium Equivalent (NaEq)	Sulphur Trioxide (SO3)	
							ISOECN			Concrete						
							3 days	7 days	28 days	Slump	3 days	7 days				28 days
Mean		343	29.1	148	3:58	1	32.4	45.8	65.4	98	22.5	32.6	44.8	1.5	0.56	2.17
Standard Deviation		9	0.2	12	0:14	0.3	0.9	1.4	1.4	6	1.6	2.4	3.3	0.2	0.02	0.06
Min		330	28.8	135	3:30	0	30.4	43.3	63.0	90	19.5	29.5	39.0	1.1	0.51	2.09
Max		360	29.9	180	4:30	2	34.7	48.0	68.3	110	25.0	38.0	47.0	1.8	0.59	2.32
NZS 3122:2009 Requirements				45 min	6:00 max	5 max		35.0 min	45.0 min						0.6 max	3.5 max
Units		m2/kg	%	minutes	hrs:mins	mm	MPa	MPa	MPa	mm	MPa	MPa	MPa	%	%	%
230615-860-GP	15/06/23	350	29.1	135	3:45	1	34.7							1.8	0.53	2.32
230613-715-GP	13/06/23	350	29.1	150	3:45	1	32.7			100	21.5			1.8	0.51	2.31
230610-401-GP	10/06/23	345	28.9	135	4:15	1	32.4	47.5						1.7	0.55	2.23
230608-399-GP	08/06/23	340	28.8	135	3:30	1	33.8	48.0		110	21.5			1.4	0.53	2.25
230601-254-GP	01/06/23	330	29.3	150	4:15	1	33.1	47.8						1.3	0.56	2.15
230531-062-GP	31/05/23	345	28.8	135	4:15	1	31.6	44.6		90	25.0	34.0		1.4	0.54	2.14
230524-867-GP	24/05/23	360	28.9	165	4:15	1	31.6	45.6		100	23.0	32.5		1.5	0.55	2.16
230522-832-GP	22/05/23	350	29.0	180	4:30	1	31.2	44.9						1.5	0.55	2.16
230519-741-GP	19/05/23	340	29.0	165	4:15	1	31.4	45.5	68.3	100	21.0	30.0		1.6	0.56	2.15
230512-679-GP	12/05/23	350	29.9	165	4:00	1	32.3	45.7	67.4					1.7	0.55	2.16
230510-509-GP	10/05/23	330	29.6	150	4:15	2	30.4	43.3	64.3	100	19.5	29.5		1.5	0.54	2.13
230506-507-GP	06/05/23	335	29.3	150	4:00	1	32.3	45.8	66.0					1.4	0.55	2.14
230502-178-GP	02/05/23	330	29.2	135	4:00	0	32.4	47.7	66.0	100				1.4	0.55	2.13
230427-851-GP	27/04/23	350	28.8	135	3:45	1	32.4	47.2	66.8	100	22.5	33.0		1.4	0.57	2.15
230425-853-GP	25/04/23	350	29.2	135	3:45	1	32.6	46.3	65.6					1.5	0.55	2.14
230421-495-GP	21/04/23	345	28.9	135	3:45	0	32.1	45.4	65.2	100	23.0	32.0	39.0	1.5	0.59	2.12
230420-497-GP	20/04/23	345	29.0	150	4:00	1	31.4	43.4	63.0					1.4	0.56	2.12
230414-218-GP	14/04/23	350	29.2	150	3:45	1	32.4	44.2	65.1					1.5	0.57	2.15
230410-216-GP	10/04/23	330	29.1	150	3:45	1	33.1	46.1	66.9	90	24.0	31.5	46.0	1.6	0.57	2.17
230405-145-GP	05/04/23	345	29.0	150	4:00	1	32.2	45.1	64.0					1.1	0.58	2.17
230402-980-GP	02/04/23	355	29.0	150	4:00	1	33.3	47.0	64.8	100	21.5	33.5	45.0	1.3	0.58	2.16
230331-831-GP	31/03/23	345	29.2	150	4:00	2	31.3	43.8	63.1					1.4	0.58	2.14
230328-653-GP	28/03/23	345	29.2	150	4:00	1	31.9	44.9	64.4	90	25.0	38.0	47.0	1.3	0.57	2.13
230323-331-GP	23/03/23	330	29.0	150	4:00	1	33.2	45.7	65.1	100	22.5	32.0	47.0	1.3	0.57	2.18
230318-091-GP	18/03/23	340	29.0	150	3:45	1	33.4	46.8	65.3					1.3	0.57	2.09

The above samples were tested as received in accordance with the current terms of accreditation and methods stated in NZS 3122:2009 with the exception of:

Chemical composition to ASTM C114-18

All concrete testing conducted in accordance with NZS 3112:1986.

Data reported as per requirements of NZS 3112:1986 & ASTM C114-18

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Vincent Lane
Works Chemist



Portland Works, Portland, Whangarei 0178

Date issued: 23/06/2023

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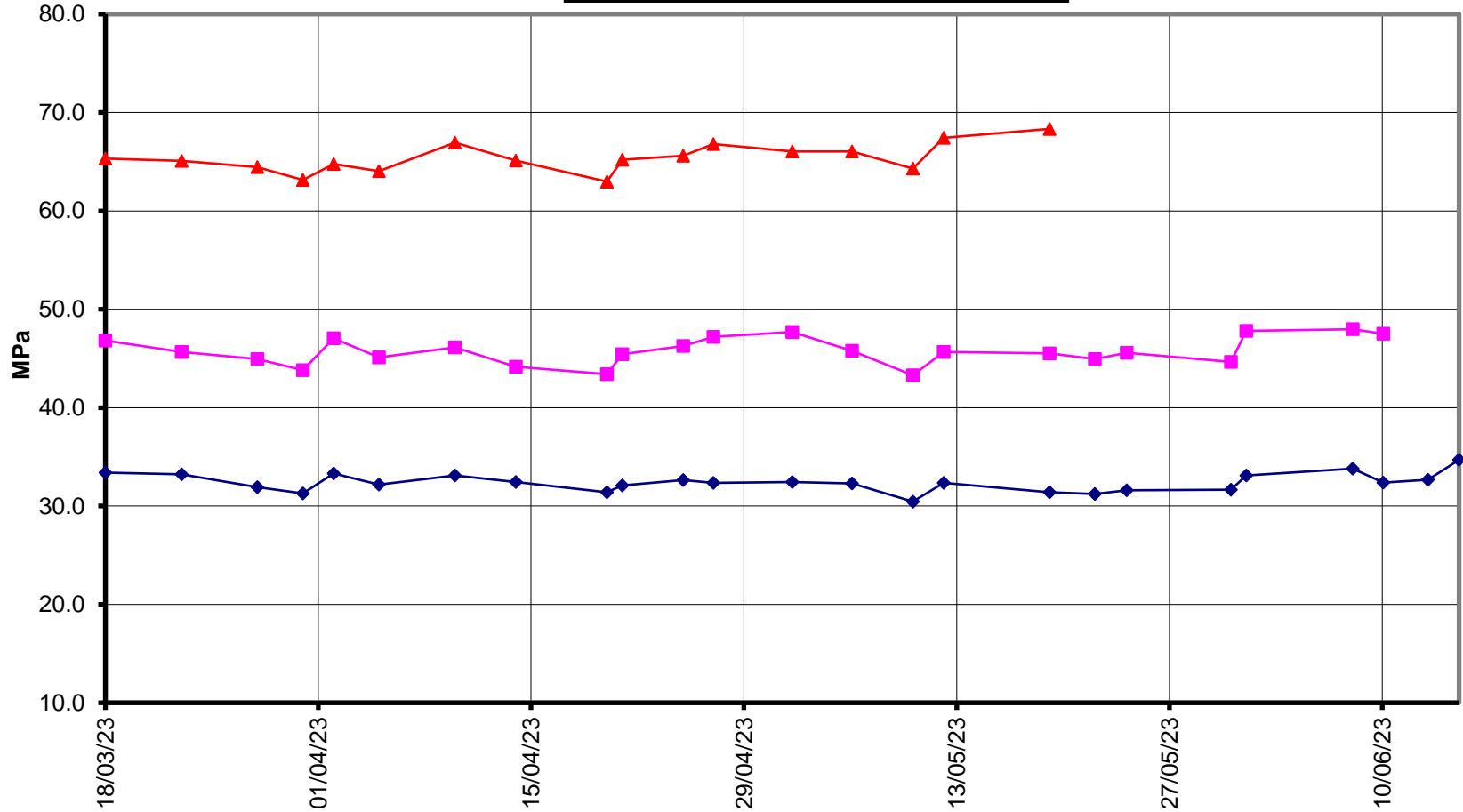


EcoSure® Type GP Cement

Compressive Strength ISO-CEN Mortar (Bulk Dispatch)



28 Days 7 Days 3 Days





EcoSure® Type GP Cement

Compressive Strength Concrete (Bulk Dispatch)



—x— 28 Days —■— 7 Days —◆— 3 Days —x— Slump

